

## Few of our esteemed clients

Trusted by fashion brands, retailers and sourcing teams for reliable knitwear manufacturing.



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# Flat-Knit Manufacturing

Premium knitwear manufacturing for brands, retailers, sourcing teams and buying houses

Men's | Women's | Kidswear | Accessories



[www.aceknitwear.com](http://www.aceknitwear.com)

# About Us

Ace Knitwear is a Ludhiana based flat-knit manufacturer supporting fashion businesses with product development, sampling and planned production.

Built on craftsmanship, quality and customer trust, we work with brands, retailers and sourcing teams looking for dependable knitwear manufacturing.



# Our Vision

To raise the standard of knitwear manufacturing by combining modern technology, skilled craftsmanship and dependable production practices.

# Our Mission

To deliver premium flat-knit products with quality, consistency and reliability, while building long-term relationships with customers based on trust, transparency and mutual success.

# Why Ace Knitwear?

## Flat-Knit Expertise

Focused manufacturing capability for premium knitwear collections.

## Skilled Team

Experienced professionals supporting production and quality execution.

## Buyer-Led Development

Product development based on requirements, references and approved samples.

## Machinery

Shima Seiki Setup of modern flat-bed knitting machinery to produce very high-quality fashion knit wears.

## Production Capacity

Our Factory can produce Approx. 25,000 pcs/month and 3.00 lakh pcs annually in gauges 5,7, 8, 10, 12, 14.

## Seasonal Capability

Support for both summer and winter knitwear collections.

# Flat-Knit Apparel Across Categories

Ace Knitwear develops flat-knit apparel across men's, women's and kidswear categories, with support for seasonal collections and buyer-led product requirements.



# From Clean Basics to Detailed Knit Structures

Our flat-knit development capability supports a wide range of structures, textures & fashion-led finishes across categories.

- Plain Jersey
- Ribbs
- Jacquard
- Intarsia
- Pointelle
- Cables
- Transfer
- Fancy Structures
- Textured Knits
- Patterned Knits



# End-to-End Flat-Knit Manufacturing

Our manufacturing setup supports key stages of flat-knit production with skilled handling and process control.

## Knitting

Flat-knit panels and garment parts are produced as per approved style.



## Linking

Knitted components are joined with skilled construction support.



## Stitching

Required stitching is handled for garment assembly and detailing.

## Button & Bar Tack section

Functional trims and finishing details are completed with dedicated support.



## Washing

Garments are processed as per product requirement.

## Pressing & Finishing

Finished pieces are pressed, checked and prepared for buyer-ready output.

# Shima Seiki Flat-Bed Knitting Machines



Gauge	Brand	Machine Quantity	No. of Color / Ply Knit at a Time	Production Capacity P.A.
5, 7, 8 Multi Gauge	Shima Seiki	4	6 Colors / 6 Ply	30,000
10, 12, 14 Multi Gauge	Shima Seiki	32	6 Colors / 4 Ply	2,70,000

## Structured Sampling and Responsible Production

Lead Time	Generally 55 to 60 days, depending on quantity and style.
MOQ	500 to 3000 pieces, depending on the style.
Proto Samples	Generally 1 to 2 weeks.
PP Samples	Generally 4 to 6 weeks.
Sampling Room	Equipped sampling support with skilled operators.

## Zero-Waste Thinking in Knitwear Production

Ace Knitwear follows a flat-knit method where garment components are made separately and then assembled.

Parts such as body panels and sleeves are knitted individually instead of being cut from large fabric rolls. This helps reduce fabric cutting waste and supports a more responsible manufacturing approach.

- Panel-wise knitting
- Better material usage
- Ethical sourcing focus
- Reduced cutting waste
- Responsible production method
- Fair labor approach

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SMETA the Sedex Members Ethical Trade Audit

